



## List 484BN

OSG STANDARD CARBIDE BN

<b>SPEED FEED</b> 1502-1503	<b>CARBIDE</b>	<b>BR</b>	<b>TiAIN</b>	<b>4 FLUTE</b>	<b>30°</b>		<b>REG</b>	<b>LONG</b>	<b>EXTRA LONG</b>	<b>PACKED</b> 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 1"	+0 / -0.002"
3mm ≤ D ≤ 25mm	+0 / -0.050mm

EDP Number		Diameter		Length of Cut		Overall Length		Shank Diameter		Surface Treatment
		D (Fractional Size)	D (mm)	Lc (Inch)	Lc (mm)	L (Inch)	L (mm)	d (Inch)	d (mm)	
484-1181-BN	●	-	3.00	-	25.00	-	76.00	-	3.00	BRIGHT
484-1250-BN	●	1/8	-	1.000	-	3.000	-	0.125	-	BRIGHT
484-1250-BN11	●	1/8	-	1.000	-	3.000	-	0.125	-	TiAIN
484-1575-BN	●	-	4.00	-	28.00	-	76.00	-	4.00	BRIGHT
484-1875-BN	●	3/16	-	1.125	-	3.000	-	0.188	-	BRIGHT
484-1875-BN11	●	3/16	-	1.125	-	3.000	-	0.188	-	TiAIN
484-1968-BN	●	-	5.00	-	32.00	-	76.00	-	5.00	BRIGHT
484-2362-BN	●	-	6.00	-	38.00	-	102.00	-	6.00	BRIGHT
484-2500-BN	●	1/4	-	1.500	-	4.000	-	0.250	-	BRIGHT
484-2500-BN11	●	1/4	-	1.500	-	4.000	-	0.250	-	TiAIN
484-3125-BN	●	5/16	-	1.625	-	4.000	-	0.313	-	BRIGHT
484-3125-BN11	●	5/16	-	1.625	-	4.000	-	0.313	-	TiAIN
484-3150-BN	●	-	8.00	-	42.00	-	102.00	-	8.00	BRIGHT
484-3750-BN	●	3/8	-	1.750	-	4.000	-	0.375	-	BRIGHT
484-3750-BN11	●	3/8	-	1.750	-	4.000	-	0.375	-	TiAIN
484-3937-BN	●	-	10.00	-	45.00	-	102.00	-	10.00	BRIGHT
484-4375-BN	●	7/16	-	3.000	-	6.000	-	0.438	-	BRIGHT
484-4724-BN	●	-	12.00	-	76.00	-	153.00	-	12.00	BRIGHT
484-5000-BN	●	1/2	-	3.000	-	6.000	-	0.500	-	BRIGHT
484-5000-BN11	●	1/2	-	3.000	-	6.000	-	0.500	-	TiAIN
484-5512-BN	●	-	14.00	-	76.00	-	153.00	-	14.00	BRIGHT
484-6250-BN	●	5/8	-	3.000	-	6.000	-	0.625	-	BRIGHT
484-6299-BN	●	-	16.00	-	76.00	-	153.00	-	16.00	BRIGHT
484-7087-BN	●	-	18.00	-	76.00	-	153.00	-	18.00	BRIGHT
484-7500-BN	●	3/4	-	3.000	-	6.000	-	0.750	-	BRIGHT
484-7874-BN	●	-	20.00	-	76.00	-	153.00	-	20.00	BRIGHT
484-9843-BN	●	-	25.00	-	76.00	-	153.00	-	25.00	BRIGHT
484-1000-BN	●	1	-	3.000	-	6.000	-	1.000	-	BRIGHT

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: Other coatings available upon request.



P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium						
Low	Medium	High			4140 4340	300	400	17-4 PH	6061 7075	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010 1018	1035 1045	1065																
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

